



TINTA ACRÍLICA NACARADA (2:1)

Tinta Acrílica Nacarada is a base-coat enamel specially formulated for the complete or partial respray of commercial vehicles, motorcycles and heavy goods vehicles in clear over base system. By overcoating with **2K-HS T120** or **2K-HS Mate T110 clearcoats** a weather-resistant paint with the desired degree of gloss is obtained.

Consumption: 7 – 9 m²/l

Colour	Timicor Colour-System			
Mixing ratio	2: 1 by Volume with BF Normal T440 thinner			
Hardener				
Thinning	BF Normal T440 thinner			
Spraying viscosity 20 °C	18 – 22 s 4 mm DIN			
Application	Spraying pressure	Spraying nozzle	Spraying operations	
Air / Flowjar – Spray gun	3 – 4 bar	1,3 – 1,4 mm	2 – (3)	
HVLP	2,5 – 3,0 bar (Nozzle int. pressure 0,7 bar)	1,3 mm	2 – (3)	
Pot Life				
Coat thickness / dry film	15 – 20 µm			
Curing time / Flash off time	2 – 5 minutes between spraying operations			
Dry	Recoat time	Dust dry	Set to touch	Full hardness
Object temp. 20°C	After 10 – 20 Min. can be overcoated with 2K-HS T120 or 2K-HS Mate T110 Clearcoats .			

Special Remarks:

Stir well before use!

Working Conditions: from + 10°C and up to 75% relative air humidity.

Do not use directly on old thermoplastic paints!

All products must be disposed of in relation to the regulations of the environmental health authorities. Protect the environment.

This technical data sheet is merely of an advisory nature, based on current technical know-how, for guidance, and may be changed without prior notice. As the conditions of application are beyond our control, the company cannot under any circumstances be held responsible for the obtained final results in its use.