



BRILHO DIRETO 2K-PUR (2:1)

Tinta Acrílica Brilho Direto is a **2K-PUR acrylic paint** specially developed for the complete or partial painting of commercial vehicles, busses and heavy goods vehicles. **HS (high solids)** quality with excellent durability.

Consumption: 6 – 8 m²/l

Colour	Timicor Colour-System			
Mixing ratio	2: 1 by Volume			
2K Hardener	MS Rápido T220	MS Normal T230	MS Lento T240	
Thinning (10 – 20 %)	2K Rápido T410 Thinner	2K Normal T420 Thinner	2K Lento T430 Thinner	
Spraying viscosity 20 °C	18 – 20 s 4 mm DIN			
Application	Spraying pressure	Spraying nozzle	Spraying operations	
Air / Flowjar	3 – 5 bar	1,5 mm	2,5	
Airless / Airmix	120 – 150 bar	0,28 mm	2	
Pot Life	1 – 8 h			
Coat thickness / dry film	Approx. 60 µm			
Curing time / Flash off time	10 – 15 minutes			
Dry	Recoat time	Dust dry	Set to touch	Full hardness
	15 – 20 min.		6h	16 – 24 h
	10 – 15 min.		40 min.	After cooling

Special Remarks:

Working conditions: from + 10°C and up to 75% relative air humidity.

All products must be disposed of in relation to the regulations of the environmental health authorities. Protect the environment.

This technical data sheet is merely of an advisory nature, based on current technical know-how, for guidance, and may be changed without prior notice. As the conditions of application are beyond our control, the company cannot under any circumstances be held responsible for the obtained final results in its use.