



## Primário Timirapid 1K Beige T300

**Timi Rapidprimer** is a monocomponent primer formulated with polyvinyl-modified butyral resins and non-toxic anticorrosive pigments. It is a universal fast drying primer specially designed to be used as a standby primer, allowing temporary protection for at least 6 months. It has good adherence on the main supports used in the automotive industry such as sheet steel, galvanized sheet, aluminium and other light metal alloys (a).

Consumption: 6 - 8 m<sup>2</sup> / l

**Note:** New galvanized surfaces obtained by immersion are particularly difficult to paint and even the **Timi Rapidprimer** may not provide perfect adhesion on them. The best solution to this problem is to let zinc age. If this solution is not possible, the surface should be slightly roughened by sanding.

<b>Colour</b>	<b>Beige</b>		
<b>Mixing Ratio</b>			
<b>Hardener</b>			
<b>Thinning</b>	<b>Diluyente 2K Normal T420</b> : until 50%		
<b>Viscosity Application</b>	20 – 30 s Glass Ford 4		
<b>Application</b>	Spray Pressure	Spray Nozzle	Number of coats
<b>Application Spray</b>	2 – 3 bar	1.3 – 1.6 mm	1 – 2
<b>Airless / Airmix</b>			
<b>Pot Life</b>			
<b>Dry Film Thickness</b>	15 – 20 µm		
<b>Flash Off</b>	10 – 15 minutes		
<b>Sanding</b>			
<b>Drying at 20 °C</b> <b>Drying at 60 °C</b>	40 – 50 minutes 10 – 15 minutes		
<b>VOC</b>	The maximum VOC limit set by the EU for this product (product category: IIA / a) in its ready-to-apply form is max. of 780 g / liter VOC. The maximum VOC content of this product ready to apply is at most 779 g / liter.		
<b>SHELF LIFE</b>	When stored inside in original containers and sheltered from sunlight and cold at temperatures between 5 and 40 °C, the product has a shelf life of 3 years after its date of manufacture.		
<b>Observations</b>	Work Conditions:	Temperature: above 10°C	
		Humidity: less than 80%	

This technical data sheet is merely of an advisory nature, based on current technical know-how, for guidance, and may be changed without prior notice. As the conditions are beyond our control, the company cannot under any circumstances be held responsible for the obtained final results in its use.