



Primário Timiplásticos 1 K T500

1K adhesion primer for almost all plastics used in the automotive industry: ABS, EP-laminated, PA, PBT, PC, POM, PP / EPDM, PPO, PUR hard, PUR soft, PVC.

Consumption: 8 - 10 m² / l

Colour	Transparent Silver		
Mixing Ratio			
Hardener			
Thinning	Ready to use		
Viscosity Application	15 – 20 s Glass Ford 4		
Application	Spray Pressure	Spray Nozzle	Number of coats
Application Spray	1,6 – 2,0 bar	1.3 – 1.6 mm	1
Airless / Airmix			
Pot Life			
Dry Film Thickness	3 - 5 µm		
Flash Off	10 – 15 minutes		
Sanding			
Drying at 20 °C Drying at 60 °C	10 – 15 minutes		
VOC	The maximum VOC limit set by the EU for this product (product category: IIB / c) in its ready-to-apply form is max. of 780 g / liter VOC. The maximum VOC content of this product ready to apply is at most 779 g / liter.		
Observations	Work Conditions:	Temperature: above 10°C Humidity: less than 75%	

This technical data sheet is merely of an advisory nature, based on current technical know-how, for guidance, and may be changed without prior notice. As the conditions are beyond our control, the company cannot under any circumstances be held responsible for the obtained final results in its use.