



Primário Timifiller HS T310

Timifiller HS is a primer based on 100% acrylic resins crosslinked with aliphatic isocyanates with high filler and easy sanding which can be used either as: a.) Compact filler or b.) In high thickness coating. Even repairing small areas (spots) can be done without any inconvenience or difficulty.
Consumption: 5 - 6 m² / l

Colour	Grey		
Mixing Ratio	4: 1 by volume with the hardener Endurecedor 2K Extra Rapido T210		
Hardener	Endurecedor 2K Extra Rapido T210		
Thinning	Diluente 2K Normal T420 a.) 15 a 20 % when used as a compact filling b.) 5 a 10 % when used as high thickness coating		
Viscosity Application	a.) 30 – 35 s Coup Ford 4, b.) No thinning		
Application	Spray Pressure	Spray Nozzle	Number of coats
Application Spray	2 – 3 bar	1.7 – 1.8 mm	2 – 3
Airless / Airmix	120 – 150 bar	0.33 mm	1 – 2
Pot Life	About 1 – 2 hours		
Dry Film Thickness	a.) 50 – 80 µm b.) 200 – 300 µm		
Flash Off	10 – 15 minutes		
Sanding	Dry sanding with P 400 – P 500 sandpaper, Wet sanding with P 600 – P 800 sandpaper is recommended		
Drying at 20 °C Drying at 60 °C	3 – 5 hours 30 – 40 minutes		
VOC	The maximum VOC limit set by the EU for this product (product category: IIA / a) in its ready-to-apply form is max. of 540 g / liter VOC. The maximum VOC content of this product ready to apply is at most 535 g / liter.		
SHELF LIFE	When stored inside in original containers and sheltered from sunlight and cold at temperatures between 5 and 40 °C, the product has a shelf life of 3 years after its date of manufacture.		
Observations	Work Conditions:	Temperature: above 10°C	
		Humidity: less than 75%	
This technical data sheet is merely of an advisory nature, based on current technical know-how, for guidance, and may be changed without prior notice. As the conditions are beyond our control, the company cannot under any circumstances be held responsible for the obtained final results in its use.			