



## Primário Timicon 1 Comp. Cinzento

### Product Description

Tar-free, quick drying conventional one-part primer for all substrates underwater. Can be used under all International antifoulings or as a barrier/sealer coat over incompatible or unknown antifoulings.

\* **Primário Timicon 1 Comp. Cinzento** prevents leaching of TBT from an underlying antifouling coating provided it is applied at a minimum dry film thickness of 80 microns (minimum 2 coats by roller) and that the film remains intact.

Colour	Gray
Gloss	Matt
Specific Gravity	1,115 g/cm <sup>3</sup>
Solids by Weight (%)	49 %
Mixing Ratio	
Thinning	Diluyente p / Anti-Vegetativo 1 Comp. N°3
Coverage	8,5 m <sup>2</sup> /Lt
COV	584 g/Lt
Available Packing	1 Lt and 5 Lt

### Drying / Repainting

	5°C	15°C	23°C	35°C
Touch Dry	1,5 hours	1 hour	1 hour	1 hour
Repainting	Minimum: 6 horas / Maximum: 1 month			

**Note:** If the maximum repainting time is exceeded, a wet or dry sanding with P180-P220 grit sandpaper is required.

### Application

<b>Use and Specifications:</b>	<b>Steel:</b> Degrease with <b>Diluyente p/ Anti-Vegetativo 1 Comp. N°3</b> or with <b>Desengordurante S T600</b> . Steel must be blast cleaned to Sa 2½ grade according to ISO 8501-1; if it is not possible it is recommended a power tool cleaning to St 3 grade according to ISO 8501-1. Use appropriate tools for small areas.
	<b>Non-Ferrous Metals:</b> Prepare the metal to ensure that the surface is free from dust, grease or other contaminants, cleaning carefully with <b>Diluyente p/ Anti-Vegetativo 1 Comp. N°3</b> or with <b>Desengordurante S T600</b> . Sanding well with P24-P120 grain sandpaper for better adherence, clean well and allow to dry.
	<b>New Woods:</b> Sand with sandpaper P80-P180 and then 280. Remove the powder with a brush or a cloth. If cleaning with <b>Diluyente p/ Anti-Vegetativo 1 Comp. N°3</b> or with <b>Desengordurante S T600</b> , allow it to dry completely before applying the <b>Primário Timicon 1 Comp. Cinzento</b> .



## Primário Timicon 1 Comp. Cinzento

### Application

**Use:**                   **Steel:** Apply 5 coats  
                              **Non-Ferrous Metals:** Apply 5 coats  
                              **New Woods:** Apply 3 coats

**Application Method:**       Airless Spray, Brush or Short Pile Roller

**Utensils/Tools Cleaning**   The utensils/tools must be cleaned with **Diluyente p/ Anti-Vegetativo 1 Comp. N°3** or **Diluyente Celuloso** immediately after the application.

### Observations

Do not overcoat with 2-component products. Ambient temperature should be minimum 5°C and maximum 35°C. Product temperature should be minimum 5°C and maximum 35°C. Substrate temperature should be 3°C above dew point and maximum 35°C. Under certain application conditions it may not be possible to achieve 40 microns dry film thickness in a single coat application. For application to GRP a single coat of **Primário Timicon 1 Comp. Cinzento** is suitable providing that the dry film thickness is 20 microns or above. For other substrates further coats than that stated should be applied to ensure adequate film thickness is applied for protection of the substrate. **Primário Timicon 1 Comp. Cinzento** prevents leaching of TBT from an underlying antifouling dry film thickness of 80 microns (minimum of 2 coats by roller).

### SHELF LIFE

When stored inside in original containers and sheltered from sunlight and cold at temperatures between 5 and 40 °C, the product has a shelf life of 3 years after its date of manufacture.

This technical data sheet is merely of an advisory nature, based on current technical know-how, for guidance, and may be changed without prior notice. As the conditions of application are beyond our control, the company cannot under any circumstances be held responsible for the obtained final results in its use.