



Primário Epoxi 2 Comp. Timiprotect Cinza (3:1)

Product Description

Quick drying, easy to apply epoxy primer for high performance protection.

- * Excellent anticorrosive protection
- * Antifouling tie-coat for use over epoxy primers
- * Good abrasion resistance

Colour	Gray
Gloss	Matt
Specific Gravity	1,445 g/cm ³
Solids by Weight (%)	76 %
Mixing Ratio	3:1
Thinning	Diluyente p/ Epoxi Anti-Vegetativo 2 Comp. N°7
Coverage	9 m ² /Lt
COV	472 g/Lt
Available Packing	1 Lt and 4 Lt

Drying / Repainting

	5°C	15°C	23°C	35°C
Touch Dry	4 hours	2 hours	1 hour	30 min
Immersion	24 hours	18 hours	12 hours	8 hours
Pot Life	10 hours	5 hours	3 hours	2 hours

Repainting Minimum: 5 hours / Maximum: 3 days

Note: If the maximum repainting time is exceeded, a wet or dry sanding with P180-P220 grit sandpaper is required.

Application

Use and Specifications:	Steel: Degrease with Diluyente p/ Epoxi Anti-Vegetativo 2 Comp. N°7 or with Desengordurante S T600 . Steel must be blast cleaned to Sa 2½ grade according to ISO 8501-1; if it is not possible it is recommended a power tool cleaning to St 3 grade according to ISO 8501-1. Use appropriate tools for small areas.
	Non-Ferrous Metals: Prepare the metal to ensure that the surface is free from dust, grease or other contaminants, cleaning carefully with Diluyente p/ Epoxi Anti-Vegetativo 2 Comp. N°7 or with Desengordurante S T600 . Sanding well with P24-P120 grain sandpaper for better adherence, clean well and allow to dry.
	New Woods: Sand with sandpaper P80-P180 and then 280. Remove the powder with a brush or a cloth. If cleaning with Diluyente p/ Epoxi Anti-Vegetativo 2 Comp. N°7 or with Desengordurante S T600 , allow it to dry completely before applying the Primário Epoxi 2 Comp. Timiprotect Cinza (3:1) .



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Application

Use: **Steel:** Apply 4 - 5 coats
 Non-Ferrous Metals: Apply 4 - 5 coats
 New Woods: Apply 3 coats

Application Method: Brush or Short Pile Roller

Utensils/Tools Cleaning The utensils/tools must be cleaned with **Diluyente p/ Epoxi Anti-Vegetativo 2 Comp. N°7** or **Diluyente Celuloso** immediately after the application.

Observations

After mixing the components, allow about 5 - 10 minutes for release of the foam and the reaction products. Only then start its application.
Do not apply on conventional paints (single component). Do not apply if there is the possibility of condensation forming on the substrate. The ambient temperature should be at least 5 ° C and at most 35 ° C.

SHELF LIFE

When stored inside in original containers and sheltered from sunlight and cold at temperatures between 5 and 40 °C, the product has a shelf life of 3 years after its date of manufacture.

This technical data sheet is merely of an advisory nature, based on current technical know-how, for guidance, and may be changed without prior notice. As the conditions of application are beyond our control, the company cannot under any circumstances be held responsible for the obtained final results in its use.