

DESCRIPTION

Timiporos is a pore filler based on a mixture of nitro cellulosic and alkyd resins, for use in the furniture industry and other wood industries. Specially formulated to be used as first coat in the varnishing of new woods used indoor (sealed pore type finish), improving the final appearance of the varnishing. It is also recommended to protect wood from stains due to contact with renders, cement and plaster.

PROPERTIES		
- Great ease of application and drying		- Good sanding capacity
- Good filling and sealing ability of wood pore		
PHYSICAL DATA		
COLOUR		Colourless
FILM ASPECT	Gloss	Matt
SPECIFIC GRAVITY		$0.935 \pm 0.050 \text{ g/cm}^3$
VISCOSITY		100 – 15" Ford IV
SOLIDS BY WEIGHT		32 % – Theoretical Value
APPLICATION DATA		

SURFACE PREPARATION

Since the varnish does not cover imperfections, on the contrary, it emphasizes them, it is important the attention given to the preparation of the surface, depending on that, the good results of the final finish. Therefore, the wood surface must be clean, dry, free of dirt or grease, duly prepared and sanded in the direction of the fibers of the wood with a P280 or P320 grit sandpaper before the application of the **Timiporos**. The application of a large coat of **Timiporos** allows to improve the appearance and performance of the finishing Varnish.

APPLICATION METHOD THINNING	Conventional spray Thin 10 to 15 % with Diluente Celuloso
THEORETICAL COVERAGE	8 to 10 m ² /L/Per coat. Theoretical coverage may vary, depending on the type, absorption and porosity of the wood.
DRYING TIME	Touch dry -30 minutes to 1 hour Total dry -1 to 2 hours For sanding -2 to 3 hours
APPLICATION	Apply 1 to 2 coats of Timiporos .
UTENSILS/TOOLS CLEANING	The utensils/tools must be cleaned with Diluente Celuloso immediately after the application.



ENVIRONMENTAL CONDITIONS DURING APPLICATION

Ambient Temperature	≥ 5 °C	
Relative Humidity	≤ 70 %	
Surface Temperature	2 to 3 °C above dew point	
Surface Humidity	Between 8 and 12 %	

SHELF LIFE

When stored inside in original containers and sheltered from sunlight and cold at temperatures between 5 and 40 °C, the product has a shelf life of 3 years after its date of manufacture.

OBSERVATIONS

Do not apply **Timiporos** without the wood being perfectly dry, because it may originate the whitish of the film.

Do not apply Timiporos on very humid or cold days. Humidity may give rise to the whitish of the film, weakening it.

HEALTH, SAFETY AND ENVIRONMENT

In general, avoid contact with eyes and skin; gloves, goggles and appropriate clothing must be worn. Keep out of the reach of children. Use only in well ventilated areas. Do not empty into drains. Keep the container properly sealed and stored in the correct place. Take correct measures when transporting the product; Prevent any accident or incident that may occur during transportation, in particular the rupture or deterioration of the packaging. Ensure that the container is correctly stacked in a safe area. Do not store or use the product in extreme temperature conditions always between 5 and 40 °C. Always take account of the appropriate legislation relating to the Environment, Hygiene, Health and Safety at Work. For more information, it is essential to read the label on the container and the product Material Safe Data Sheet.

Under the terms of the Directives 2010/75/EU and 2004/42/EC, this product can be used without restriction in processes carried out in a registered or authorised plant. Small plants are not able to apply this product for the coating of any building components.

NOTE: RESERVED FOR PROFESSIONAL USERS

This technical data sheet is merely of an advisory nature, based on current technical know-how, for guidance, and may be changed without prior notice. As the conditions are beyond our control, the company cannot under any circumstances be held responsible for the obtained final results in its use.